

Travel Trailer and Camper Manufacturing: 2002

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2002 Economic Census

Manufacturing

Industry Series



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U.S. Department of Commerce
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-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year ¹	Com- panies ²	All estab- lish- ments ³	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
			Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)				
336214, Travel trailer and camper manufacturing	2002.. 733	809	41 470	1 321 148	33 421	64 742	928 684	2 586 198	4 089 228	6 649 612	73 741
	2001.. N	N	38 887	1 155 578	32 325	60 709	794 734	2 243 441	3 724 485	6 034 446	91 683
	2000.. N	N	40 023	1 199 368	33 235	63 485	815 336	2 455 736	3 884 057	6 291 210	117 595
	1999.. N	N	39 062	1 095 519	32 582	63 374	766 842	2 281 617	3 680 377	5 966 081	99 627
	1998.. N	N	35 510	915 992	29 172	56 634	636 159	2 032 450	3 253 849	5 247 098	70 313
	1997.. 761	819	33 793	825 451	27 382	52 028	558 591	1 732 003	2 870 928	4 600 691	73 178

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	E ¹	All establishments ²		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
		Total	With 20 employees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
336214, Travel trailer and camper manufacturing												
United States	1	809	338	41 470	1 321 148	33 421	64 742	928 684	2 586 198	4 089 228	6 649 612	173 741
Arizona	4	14	3	190	4 209	157	301	3 010	9 153	11 733	20 821	250
Arkansas	1	12	5	331	7 754	275	531	5 507	15 665	25 472	40 997	375
California	1	72	32	4 021	119 628	3 366	7 144	79 739	244 978	386 344	626 843	17 470
Indiana	—	99	73	12 700	495 479	9 921	19 764	362 166	953 541	1 767 613	2 707 998	19 314
Iowa	—	21	12	1 933	59 811	1 590	3 079	43 134	119 374	152 463	269 216	5 992
Michigan	2	32	13	1 201	40 324	870	1 733	25 457	73 326	104 050	175 982	1 854
Missouri	3	33	9	655	15 117	540	974	10 539	26 124	48 446	74 522	1 337
Pennsylvania	1	31	12	2 021	59 462	1 647	3 370	36 929	130 999	164 054	292 306	3 102
Texas	4	79	27	3 151	83 149	2 610	4 888	56 610	151 806	239 768	387 094	6 965
Utah	4	12	6	527	12 954	440	915	10 245	25 398	40 311	66 102	2 754
Washington	2	14	4	275	8 508	211	342	4 824	14 556	31 475	45 287	374

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
336214, Travel trailer and camper manufacturing	
Companies ¹	number.. 733
All establishments ²	number.. 809
Establishments with 1 to 19 employees	number.. 471
Establishments with 20 to 99 employees	number.. 226
Establishments with 100 employees or more	number.. 112
All employees ³	number.. 41 470
Total compensation	\$1,000.. 1 549 766
Annual payroll	\$1,000.. 1 321 148
Total fringe benefits	\$1,000.. 228 618
Production workers, average for year	number.. 33 421
Production workers on March 12	number.. 32 478
Production workers on May 12	number.. 33 737
Production workers on August 12	number.. 33 763
Production workers on November 12	number.. 33 630
Production worker hours	1,000.. 64 742
Production worker wages	\$1,000.. 928 684
Total cost of materials	\$1,000.. 4 089 228
Materials, parts, containers, packaging, etc., used	\$1,000.. 3 937 158
Resales	\$1,000.. 61 709
Purchased fuels	\$1,000.. 13 600
Purchased electricity	\$1,000.. 21 416
Contract work	\$1,000.. 55 345
Quantity of electricity purchased for heat and power	1,000 kWh.. 332 227
Quantity of electricity generated less sold for heat and power	1,000 kWh.. S
Total value of shipments	\$1,000.. 6 649 612
Primary products value of shipments	\$1,000.. 6 271 847
Secondary products value of shipments	\$1,000.. 259 187
Total miscellaneous receipts	\$1,000.. 118 578
Value of resales	\$1,000.. 82 042
Contract receipts	\$1,000.. 7 081
Other miscellaneous receipts	\$1,000.. 29 455
Primary products specialization ratio	percent.. 96
Value of primary products shipments made in all industries	\$1,000.. 6 745 025
Value of primary products shipments made in this industry	\$1,000.. 6 271 847
Value of primary products shipments made in other industries	\$1,000.. 473 178
Coverage ratio	percent.. 93
Value added	\$1,000.. 2 586 198
Total inventories, beginning of year	\$1,000.. 540 906
Finished goods inventories	\$1,000.. 215 428
Work-in-process inventories	\$1,000.. 68 302
Materials and supplies inventories	\$1,000.. 257 176
Total inventories, end of year	\$1,000.. 606 505
Finished goods inventories	\$1,000.. 238 168
Work-in-process inventories	\$1,000.. 71 376
Materials and supplies inventories	\$1,000.. 296 961
Gross value of depreciable assets (acquisition costs) at beginning of year	\$1,000.. '866 970
Total capital expenditures (new and used)	\$1,000.. '73 741
Buildings and other structures (new and used)	\$1,000.. '18 985
Machinery and equipment (new and used)	\$1,000.. '54 756
Automobiles, trucks, etc., for highway use	\$1,000.. '7 373
Computers and peripheral data processing equipment	\$1,000.. '6 488
All other expenditures for machinery and equipment	\$1,000.. '40 895
Total retirements	\$1,000.. '42 984
Gross value of depreciable assets at end of year	\$1,000.. '897 727
Depreciation charges during year	\$1,000.. '63 283
Total rental payments	\$1,000.. 58 407
Buildings and other structures	\$1,000.. 36 848
Machinery and equipment	\$1,000.. 21 559
Total other expenses ⁴	\$1,000.. 440 609
Response coverage ratio ⁵	percent.. 84
Repair and maintenance services of buildings and/or machinery ⁴	\$1,000.. 25 312
Communications services ⁴	\$1,000.. 9 459
Legal services ⁴	\$1,000.. 6 770
Accounting, auditing, and bookkeeping services ⁴	\$1,000.. 5 078
Advertising and promotional services ⁴	\$1,000.. 47 862
Expensed computer hardware and supplies and purchased computer services ⁴	\$1,000.. 4 546
Refuse removal (including hazardous waste) services ⁴	\$1,000.. 9 616
Management consulting and administrative services ⁴	\$1,000.. 23 094
Taxes and license fees ⁴	\$1,000.. 14 991
All other expenses ⁴	\$1,000.. 293 879

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Based on 2002 Annual Survey of Manufactures (ASM) sample data.

⁵A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E ¹	All establishments ²	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
336214, Travel trailer and camper manufacturing											
All establishments	1	809	41 470	1 321 148	33 421	64 742	928 684	2 586 198	4 089 228	6 649 612	'73 741
Establishments with—											
1 to 4 employees	9	241	520	14 683	413	744	9 652	26 371	40 785	67 182	'924
5 to 9 employees	6	108	689	20 391	550	1 015	13 403	43 556	68 141	110 923	'1 191
10 to 19 employees	4	122	1 730	46 267	1 372	2 531	30 922	99 516	132 996	233 034	'2 802
20 to 49 employees	3	135	4 146	115 409	3 341	6 364	80 195	214 817	325 163	541 243	'10 655
50 to 99 employees	1	91	6 498	190 167	5 110	9 683	122 969	359 050	506 307	863 131	'16 772
100 to 249 employees	—	82	13 079	404 010	10 761	20 845	293 136	744 439	1 226 607	1 971 821	'18 726
250 to 499 employees	1	20	6 864	228 776	5 699	11 202	161 948	477 920	690 639	1 164 545	'9 051
500 to 999 employees	—	8	i	D	D	D	D	D	D	D	D
1,000 to 2,499 employees	—	2	h	D	D	D	D	D	D	D	D
2,500 employees or more	—	—	—	—	—	—	—	—	—	—	—
Administrative records ⁴	8	309	1 308	37 357	1 084	2 058	25 569	72 796	112 867	185 256	'2 111

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1—10 to 19 percent; 2—20 to 29 percent; 3—30 to 39 percent; 4—40 to 49 percent; 5—50 to 59 percent; 6—60 to 69 percent; 7—70 to 79 percent; 8—80 to 89 percent; 9—90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments ¹	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)				
336214	Travel trailer and camper manufacturing	809	41 470	1 321 148	33 421	64 742	928 684	2 586 198	4 089 228	6 649 612	'73 741
3362141	Travel trailers	89	17 354	623 034	13 942	27 449	445 754	1 212 606	2 277 629	3 451 949	'24 768
3362143	Automobile and light truck trailers...	199	13 619	382 343	10 882	19 864	265 572	730 868	991 152	1 738 879	'29 060
3362145	Camping trailers, campers, pickup covers, and parts	63	5 963	180 548	4 878	10 277	122 738	380 951	465 973	845 013	'11 995

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6a. Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
336214	Travel trailer and camper manufacturing	2002.. N 1997.. N	X X	X X	6 745 025 4 702 096
3362141	Travel trailers	2002.. N 1997.. N	X X	X X	3 403 049 2 133 129
33621411	Conventional travel trailers, up to 24 ft. 11 in.(7.595 m) in length	2002.. N 1997.. N	X X	X X	537 812 353 616
3362141101	Conventional travel trailers, less than 20 ft. (6.096 m) in length	2002.. 25 1997.. 24	X X	X X	144 005 122 935
3362141104	Conventional travel trailers, 20 ft. (6.096 m) to 24 ft. 11 in. (7.595 m) in length	2002.. 26 1997.. 21	X X	X X	393 807 230 681
33621412	Conventional travel trailers, 25 ft. (7.620 m) to 29 ft. 11 in. (9.118 m) in length	2002.. N 1997.. N	X X	X X	842 493 322 827
3362141207	Conventional travel trailers, 25 ft. (7.620 m) to 29 ft. 11 in. (9.118 m) in length	2002.. 26 1997.. 29	X X	X X	842 493 322 827
33621413	Conventional travel trailers, 30 ft. (9.144 m) or more in length, including park models	2002.. N 1997.. N	X X	X X	471 440 306 658
3362141311	Conventional travel trailers, 30 ft. (9.144 m) or more in length, including park models	2002.. 28 1997.. 34	X X	X X	471 440 306 658
33621414	Fifth wheel travel trailers, less than 30 ft. (9.144 m) in length	2002.. N 1997.. N	X X	X X	613 583 399 644
3362141413	Fifth wheel travel trailers, less than 30 ft. (9.144 m) in length	2002.. 27 1997.. 30	X X	X X	613 583 399 644
33621415	Fifth wheel travel trailers, 30 ft. (9.144 m) or more in length	2002.. N 1997.. N	X X	X X	835 302 526 743
3362141516	Fifth wheel travel trailers, 30 ft. (9.144 m) or more in length	2002.. 35 1997.. 31	X X	X X	835 302 526 743
3362141Y	Travel trailers, nsk	2002.. N 1997.. N	X X	X X	102 419 223 641
3362141YWV	Travel trailers, nsk	2002.. N 1997.. N	X X	X X	102 419 223 641
3362143	Automobile and light truck trailers	2002.. N 1997.. N	X X	X X	1 769 439 1 424 344
33621431	Automobile and light truck trailers	2002.. N 1997.. N	X X	X X	1 618 447 1 320 534
3362143101	Automobile and light truck horse trailers 26,000 lb or less GVW, excluding those pulled by truck tractors	2002.. 49 1997.. 55	X X	X X	407 494 346 098
3362143105	Automobile and light truck boat trailers 26,000 lb or less GVW	2002.. 80 1997.. 105	X X	X X	310 257 408 540
3362143108	Automobile and light truck mobile equipment trailers 26,000 lb or less GVW	2002.. 32 1997.. 41	X X	X X	136 251 119 618
3362143111	Other automobile and light truck trailers 26,000 lb or less GVW (including general utility, commercial display, etc.), for transport of goods	2002.. 66 1997.. 61	X X	X X	369 858 198 758
3362143114	Other automobile and light truck trailers 26,000 lb or less GVW (including general utility, commercial display, etc.), for other uses	2002.. 56 1997.. 66	X X	X X	360 624 243 840
3362143117	Automobile and light truck trailers 26,001 lb or more GVW	2002.. 14 1997.. 1	X X	X X	33 963 S
3362143Y	Automobile and light truck trailers, nsk	2002.. N 1997.. N	X X	X X	150 992 103 810
3362143YWV	Automobile and light truck trailers, nsk	2002.. N 1997.. N	X X	X X	150 992 103 810
3362145	Camping trailers, campers, pickup covers, and parts	2002.. N 1997.. N	X X	X X	988 769 852 400
33621451	Folddown camping trailers	2002.. N 1997.. N	X X	X X	229 569 277 789
3362145101	Folddown camping trailers	2002.. 11 1997.. 11	X X	X X	229 569 277 789
33621452	Truck (pickup) campers (for sliding on and off trucks), caps, and box covers	2002.. N 1997.. N	X X	X X	378 753 282 794
3362145204	Truck (pickup) campers (for sliding on and off trucks), excluding parts	2002.. 15 1997.. 17	X X	X X	117 545 58 520
3362145207	Truck (pickup) caps and box covers, excluding parts	2002.. 24 1997.. 28	X X	X X	261 208 224 274
33621453	Other parts for travel and camping trailers (including bodies and chassis), and parts for truck (pickup) campers and caps (excluding appliances and furnishings)	2002.. N 1997.. N	X X	X X	338 563 278 299
3362145311	Other parts for travel and camping trailers (including bodies and chassis), and parts for truck (pickup) campers and caps (excluding appliances and furnishings)	2002.. 51 1997.. 51	X X	X X	338 563 278 299
3362145Y	Camping trailers, campers, pickup covers, and parts, nsk	2002.. N 1997.. N	X X	X X	41 884 13 518
3362145YWV	Camping trailers, campers, pickup covers, and parts, nsk	2002.. N 1997.. N	X X	X X	41 884 13 518
336214W	Travel trailer and camper manufacturing, nsk, total	2002.. N 1997.. N	X X	X X	583 768 292 223
336214WY	Travel trailer and camper manufacturing, nsk, total	2002.. N 1997.. N	X X	X X	583 768 292 223
336214WYWW	Travel trailer and camper manufacturing, nsk, for nonadministrative-record establishments	2002.. N 1997.. N	X X	X X	401 717 134 886

See footnotes at end of table.

Table 6a. **Products Statistics: 2002 and 1997—Con.**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
336214	Travel trailer and camper manufacturing—Con.				
336214W	Travel trailer and camper manufacturing, nsk, total—Con.				
336214WY	Travel trailer and camper manufacturing, nsk, total—Con.				
336214WYWY	Travel trailer and camper manufacturing, nsk, for administrative-record establishments				
	2002 ..	N	X	X	182 051
	1997 ..	N	X	X	157 337

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p—10 to 19 percent estimated; q—20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. Product Class Shipments for Selected States: 2002 and 1997

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3362141	Travel trailers	
	United States	2002.. 3 403 049
		1997.. 2 133 129
	California	2002.. 343 218
		1997.. 217 156
	Indiana	2002.. 2 114 394
		1997.. 1 144 426
	Pennsylvania	2002.. 90 964
3362143		1997.. 52 534
	Texas	2002.. 113 562
		1997.. 86 528
	Automobile and light truck trailers	
	United States	2002.. 1 769 439
		1997.. 1 424 344
	Arizona	2002.. 11 329
		1997.. 7 104
3362145	Arkansas	2002.. 31 146
		1997.. 26 666
	California	2002.. 91 752
		1997.. 90 610
	Indiana	2002.. 234 309
		1997.. 138 069
	Iowa	2002.. 179 115
		1997.. 175 972
	Michigan	2002.. 63 957
		1997.. 41 750
	Missouri	2002.. 62 553
		1997.. 55 766
	Pennsylvania	2002.. 37 176
		1997.. 47 423
	Texas	2002.. 207 223
		1997.. 150 442
	Utah	2002.. 55 637
		1997.. 30 658
	Camping trailers, campers, pickup covers, and parts	
	United States	2002.. 988 769
		1997.. 852 400
	California	2002.. 182 604
		1997.. 92 201
	Indiana	2002.. 289 041
		1997.. 274 168
	Michigan	2002.. 95 786
		1997.. 77 365
	Texas	2002.. 8 304
		1997.. N

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
336214	Travel trailer and camper manufacturing		
00900001	Total materials2002..	X	3 937 158
1997..	X	2 670 549
33600003	Other metal vehicular parts (axles, wheels, brakes, undercarriages, etc.)2002..	X	275 899
1997..	X	253 416
32621003	Pneumatic tires and inner tubes2002..	X	64 412
1997..	X	82 155
33612000	Purchased chassis for motor homes2002..	X	60 312
1997..	X	33 983
001900B2	Household appliances (including refrigerators, cooking equipment, and other household appliances), excluding air conditioners2002..	X	96 100
1997..	X	121 082
001900A7	Air-conditioning equipment.....2002..	X	50 321
1997..	X	43 445
33341401	Metal heating equipment (excluding electric)2002..	X	25 832
1997..	X	N
33232101	Metal doors and door units, windows and window units2002..	X	81 701
1997..	X	N
33291300	Metal plumbing fixtures, fittings, and trim (including enameled), excluding forgings2002..	X	20 584
1997..	X	N
332000A9	Sheet metal products (excluding stampings)2002..	X	64 470
1997..	X	N
33272203	Metal bolts, nuts, screws, washers, rivets, and other screw machine products2002..	X	36 728
1997..	X	N
33200083	Other fabricated metal products (excluding forgings, heating equipment, metal doors, door units, metal plumbing fixtures, sheet metal products, bolts, nuts, and screws)2002..	X	68 954
1997..	X	N
33210000	Forgings2002..	X	3 247
1997..	X	N
33100035	Castings, rough and semifinished.....2002..	X	6 565
1997..	X	D
33120001	Steel shapes and forms (excluding castings, forgings, and fabricated metal products)2002..	X	165 350
1997..	X	153 568
33100038	Aluminum and aluminum-base alloy shapes and forms (excluding castings, forgings, and fabricated metal products)2002..	X	190 756
1997..	X	N
33100077	Other nonferrous shapes and forms (excluding castings, forgings, and fabricated metal products)2002..	X	10 766
1997..	X	3 800
33593101	Current-carrying wiring devices.....2002..	X	70 417
1997..	X	42 236
32121003	Plywood.....2002..	X	100 725
1997..	X	N
32100020	Lumber, dressed2002..	X	62 095
1997..	X	N
00190099	Millwork, wood (including wood doors, window sash, moldings, and cabinets)2002..	X	53 458
1997..	X	N
32720005	Glass and glass products (including windows and mirrors)2002..	X	67 984
1997..	X	77 642
32610011	Fabricated plastics products (excluding gaskets)2002..	X	33 498
1997..	X	N
32610013	Plastics products consumed in the form of sheets, rods, tubes, film, and other shapes2002..	X	38 590
1997..	X	29 206
32521105	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc.2002..	X	17 541
1997..	X	N
32551002	Paints, varnishes, stains, lacquers, shellacs, japans, enamels, and allied product2002..	X	38 550
1997..	X	N
31411003	Carpeting.....2002..	X	25 511
1997..	X	28 821
31412100	Curtains and draperies2002..	X	35 353
1997..	X	28 543
00190075	Molded composites2002..	X	34 282
1997..	X	N
00970099	All other materials and components, parts, containers, and supplies.....2002..	X	559 880
1997..	X	D
00971000	Materials, ingredients, containers, and supplies, nsk2002..	X	1 577 277
1997..	X	584 587

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.